



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 59215**

Friday, May 28, 2010 9:23:38 AM



Page 2

Item ID: D2057

Accept



Setup Start



Revision ID:

Item Name: Plug

Stop



Start Date: 5/27/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 6/4/2010 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: 006

0.00



Packaging

Memo

0.00

Packaging

x20 BB 10/06/09

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/06/09

CMF 10-6-9

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# Picklist Print

Friday, May 28, 2010 9:23:43 AM

Page 1

Work Order ID: 59215



Parent Item: D2057



Parent Item Name: Plug

Start Date: 5/27/2010

Required Date: 6/4/2010

Comments:

IPP D02.08.22 Make in Cobra KJ  
IPP Rev:E 08-05-27 as per ECN1195P DD verified by:EC  
IPP Rev:F 08-06-04 Added QC8 JLM Verified By:EC  
IPP Rev:G 08-06-20 rev.D as per dwg DD verified by:EC

Start Qty: 20.00

Required Qty: 20.00

M6061T6R0.750

Purchased

No

100

f

53.9168

0.1

2.105263



6061-T6 Round Bar .750"

Location

Loc Qty

Loc Code

MAT012

53.91684211

112041

30

112442

23.9168421

2.201 SN 10/08/05

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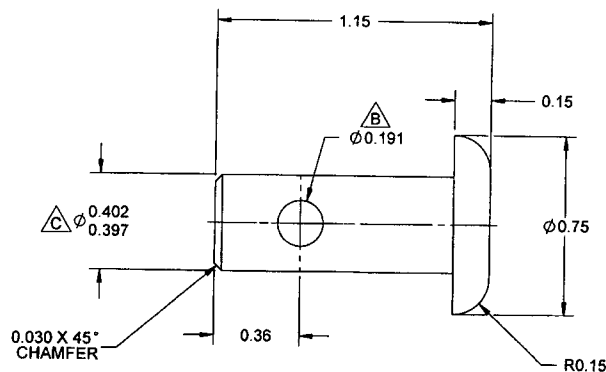
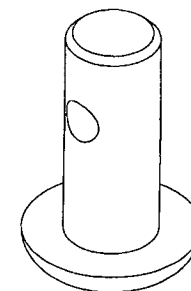
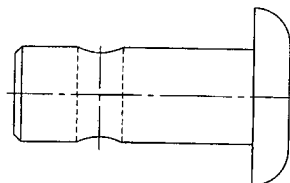
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**D2057 PLUG**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 59215  
2810-5-28

**RELEASED**  
08-06-10

- NOTES:**
- 1) MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ROUND BAR  
PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR PER AMS-QQ-A-200/8 (OR AMS 4160)  
(REF DART SPEC M6061T6R)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: 0.02 lbs

C	Ø0.402/Ø0.397 WAS Ø0.430/Ø0.425; REASON: ID OF D2010-103/-104 DECREASED TO Ø0.402	PH	08.06.10
B	REDRAWN: Ø0.191 WAS Ø0.187 (TSR A1100)	CP	98.10.15
A	NEW ISSUE	JB	92.03.13
REV.	DESCRIPTION	BY	DATE
DESIGN	JB		
DRAWN	JB		
CHECKED	JB		
MFG. APPR.	JB		
APPROVED	JB		
DE APPR.	JB		
DATE	08.06.10		

<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. C
DRAWING NO. <b>D2057</b>	SHEET 1 OF 1
TITLE <b>PLUG</b>	SCALE NTS

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